

## Shanghai Jichuan Trading

## LIQUIwipe 04604

**DESCRIPTION** LIQUI*wipe* 04604 is an activator/cleaner for the pre-treatment of bonding surfaces

before applying LIQUI prime 5404; used particularly for LIQUI mate Super Adhesive

8000

**PROPERTIES** - Adhesive promoter

TECHNICAL DATA

Base : silanes
Form : liquid

Color : colorless

Odor : characteristic

Density at 20 °C : 0.79 g/cm<sup>3</sup>

Flash point : 13 °C
Boiling point : 82 °C

Processing temperature : ideally 10 °C - 35 °C

Flash-off period : keep the time between application and wipe off

as short as possible. After wiping off (wipe

on/wipe off)

At least: until bonding surface is fully dry

Max.: 6 hours

Preparing the bonding surface : Soak a clean, lint-free cloth or woolen wiping

cloth with LIQUI wipe 04604 and use this to activate/clean the bonding surface. Wipe off

afterwards with a dry lint-free cloth.

The bonding surfaces can alsobe activated manually or automatically by using felt or spray application and wiping off immediately afterwards with a clean, dry and binder-free

felt, disposable paper or rag.

Storage life : 12 months in unopened containers

Stability in containers which have

been opened and closed again : 100 ml: 5 days

Storage

Temperatu re: 5°C - 25°C Short periods:

0 °C to +40 °C

Shanghai Jichuan Trading Co.,Ltd.

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**APPLICATIONS** Activator/cleaner for bonding surfaces

**APPLICATION** Use a clean, lint-free cloth or woolen wiping cloth soaked in LIQUIwipe 04604 to

activate/clean the contact surface and wipe off with a clean cloth. Apply adhesive

and bring parts together.

**AVAILABLE PACK SIZE** 

LIQUIwipe 04604

100 ml Aluminum bottle Part, no. 6153

Tel: (86) 021-64820099

Part. no. 6166

Processing equipment

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